

Fig.1

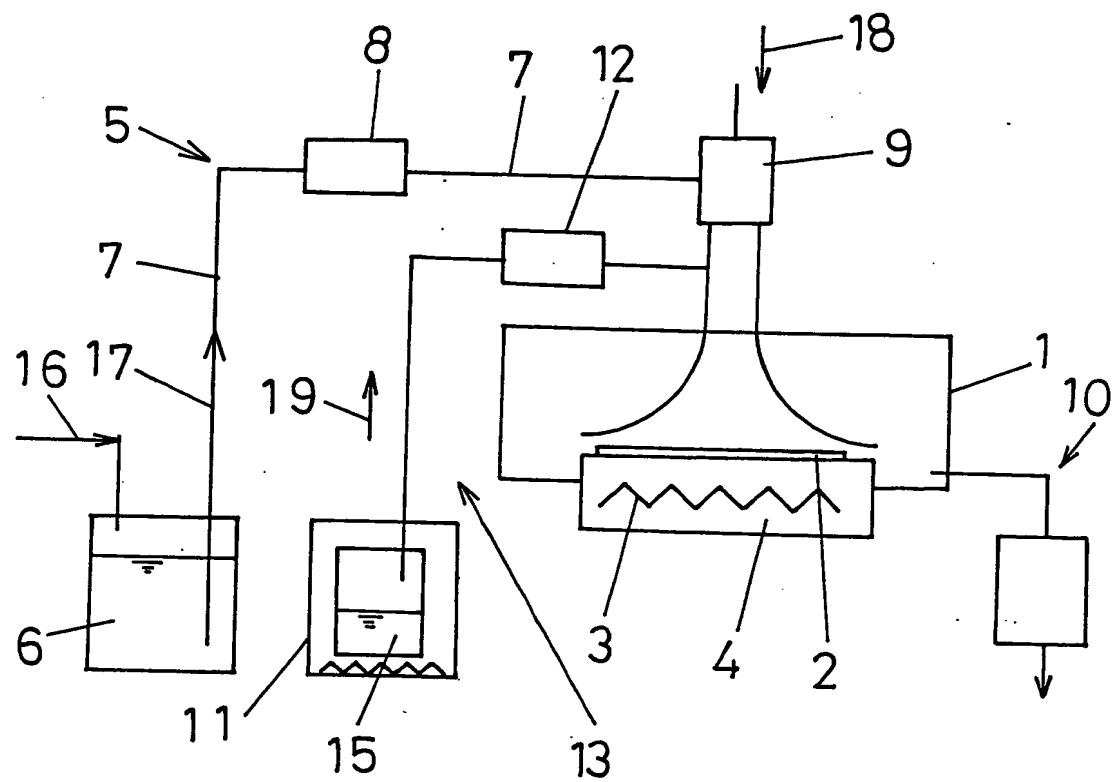


Fig.2

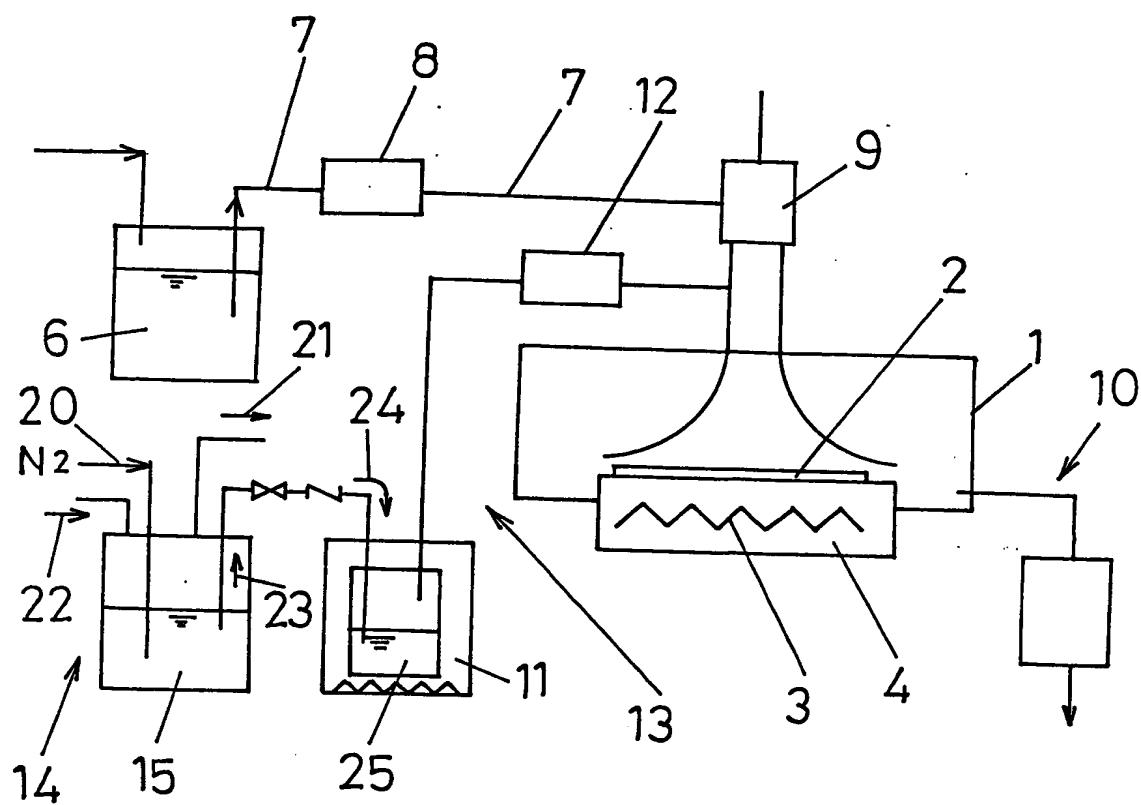


Fig.3

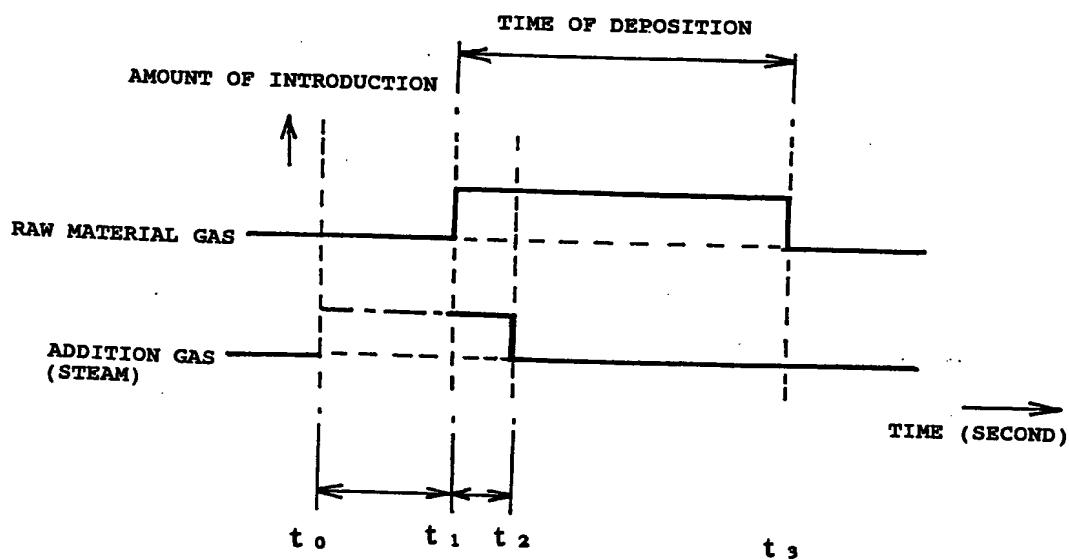


Fig.4(a)

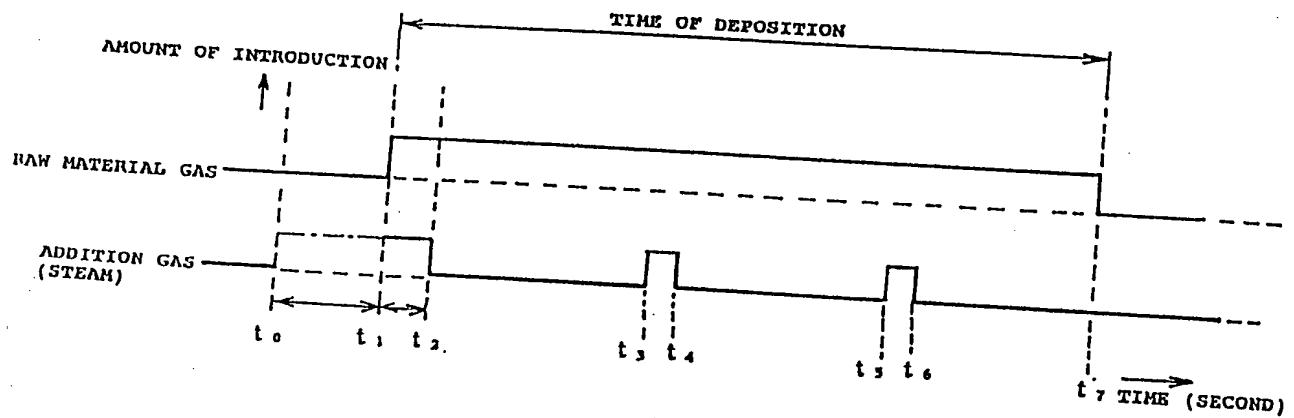


Fig.4(b)

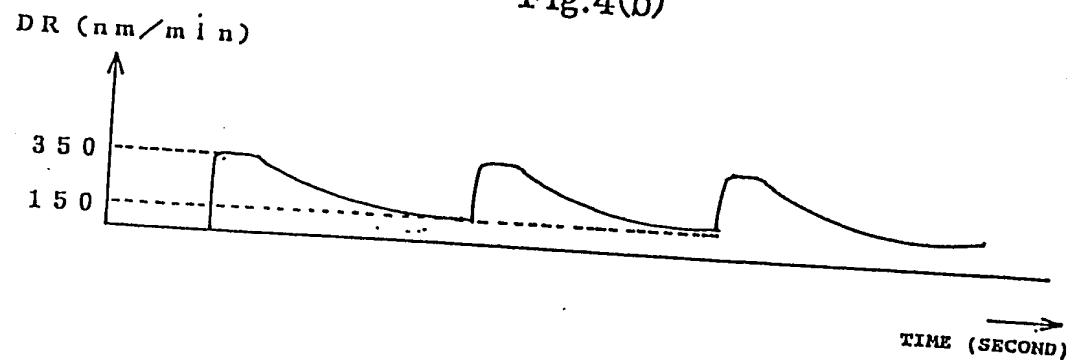


Fig.5

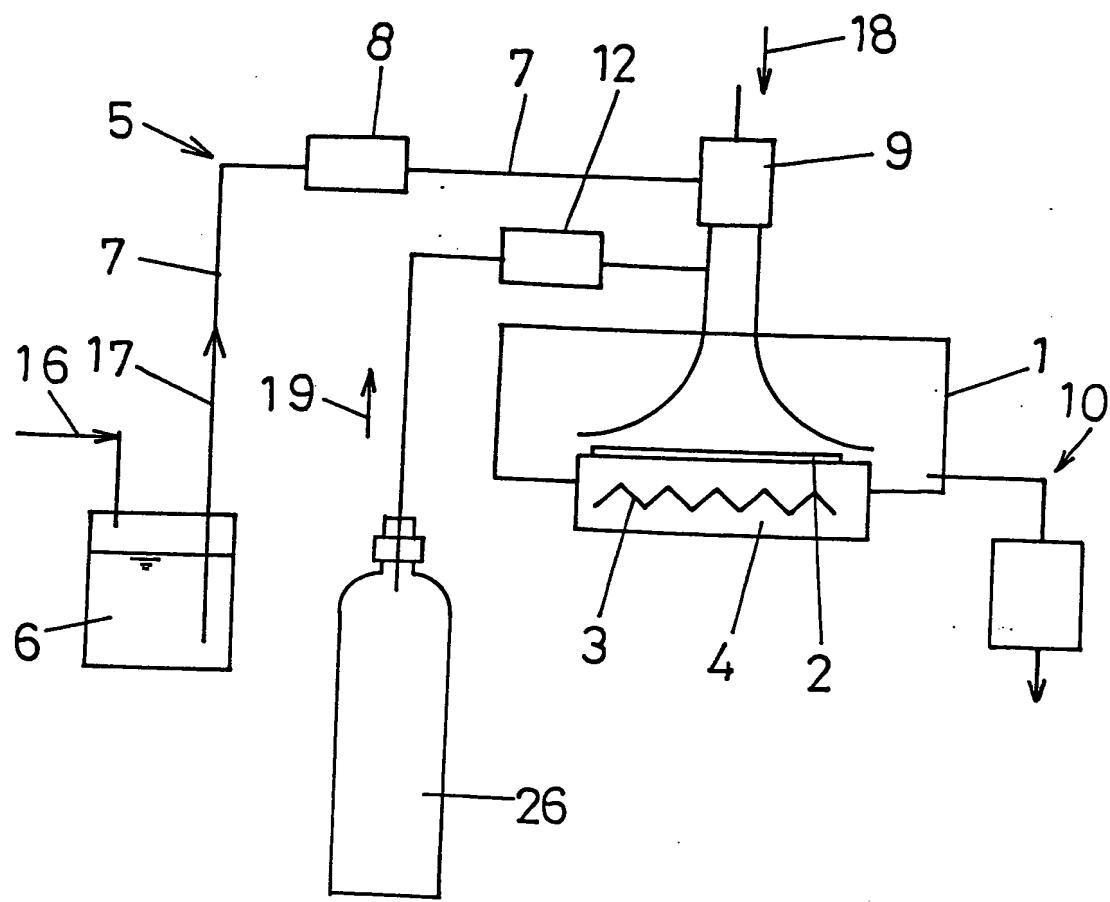


Fig.6

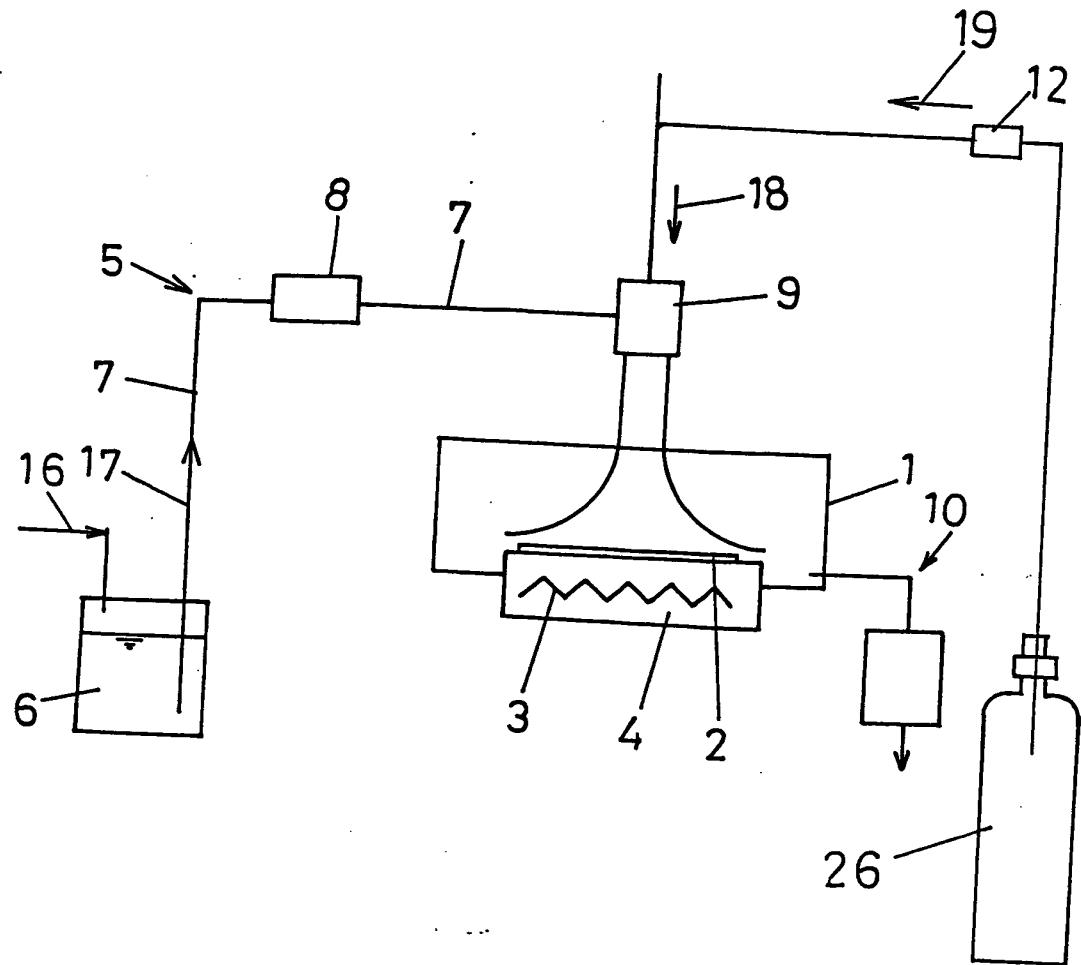
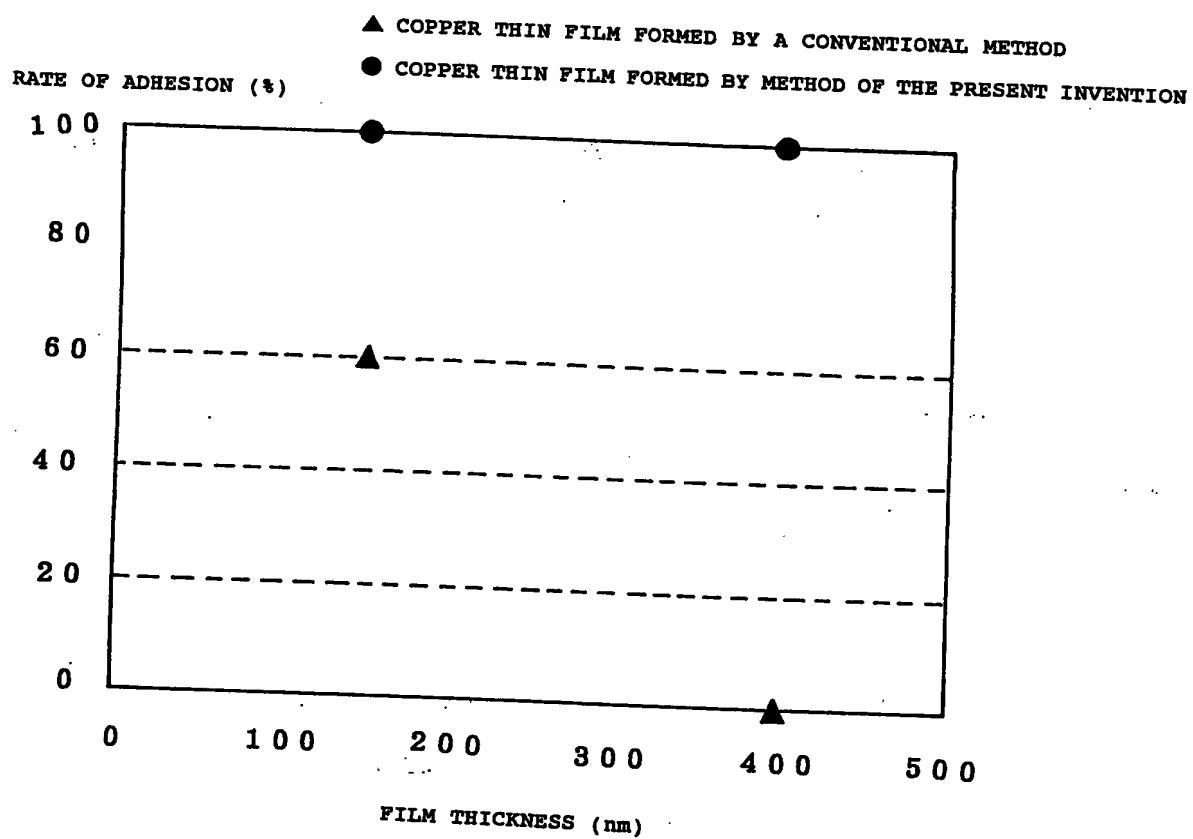
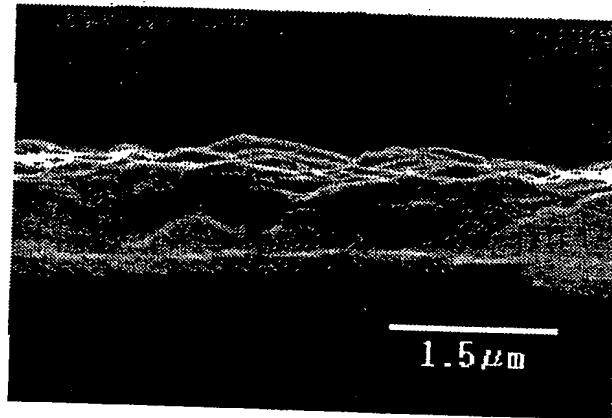


Fig.7



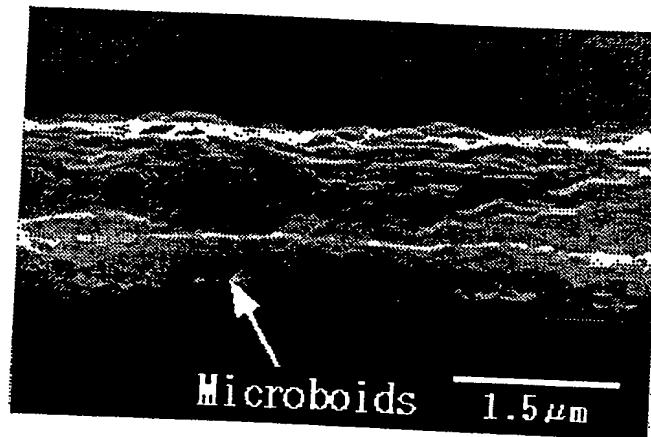
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Fig.8



ADDITION OF WATER FOR 30 SECONDS
OR LESS DURING DEPOSITION

Fig.9



ADDITION OF WATER FOR 30 SECONDS
OR MORE DURING DEPOSITION